



Miller Diving Equipment

1430 Jason Way Santa Maria, California 93455

Phone: 805/928-7772 Fax: 805/928-0342

www.millerdiving.com email: info@millerdiving.com

925-170

Miller Positive Locking System –Instructions–

Tools Needed: Scissors or Knife

Parts Needed:	Part #	Description
	905-175	Miller Positive Locking Strap Assembly
	530-049	Tie Wrap



Fig 1

Procedures:

1. Separate the two parts of the positive locking system by unbuckling them and opening the velcro straps (see Fig 2).



Fig 2

2. Take the half that has the female buckle and attach it to the right cam handle by wrapping the velcro strap around the thinner part of the cam handle (see Fig 3).



Fig 3

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3. Secure the velcro strap, using two tie wraps as shown. Cut off the excess tie wrap (see Fig 4).



Fig 4

4. Attach the other half to the left cam handle and tie wrap it on (see Fig 5).

5. Pull each one of the halves as far forward as they will go (see Fig 6).



Fig 5



Fig 6

6. Loosen the adjustment on the male buckle side (see Fig 7).



Fig 7

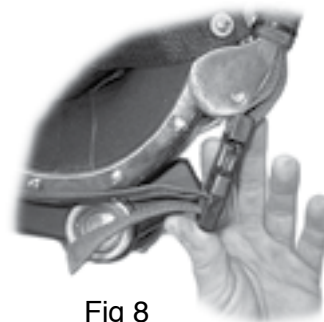


Fig 8

7. Snap the buckle together (see Fig 8).

8. Tighten the adjustment, keeping the strap along the outer curve of the helmet shell (see Fig 9).



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9. Secure the loose end of the adjustment strap against the velcro (see Fig 10).

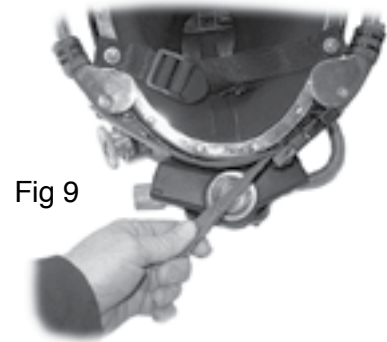


Fig 9

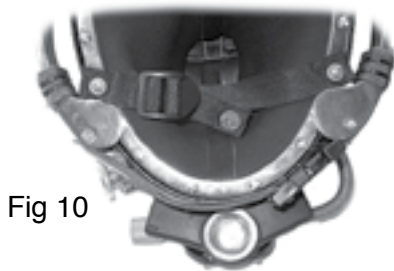


Fig 10

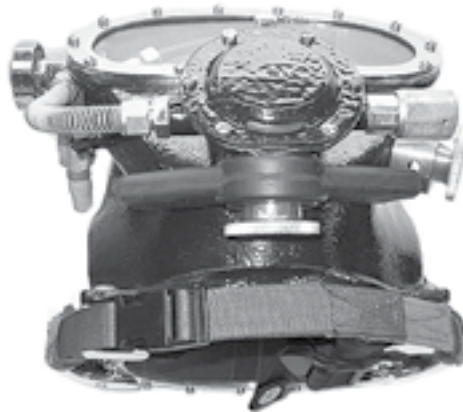


Fig 11

a properly-installed Miller
Positive Locking System